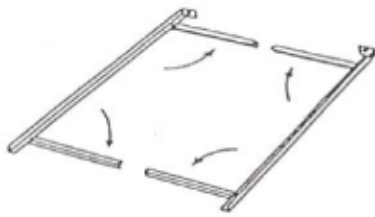


ASSEMBLY INSTRUCTIONS FOR I-PK & I-CS SERIES

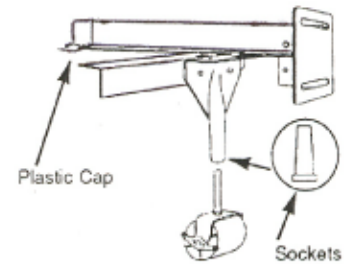
1. Swing out cross rails to a 90° angle.



2. (a) Insert sockets into legs where necessary.

(b) Insert casters or glides into sockets in legs.

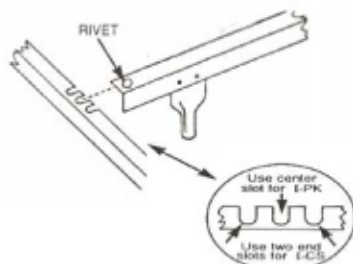
(c) Slip plastic caps over end of side rails.



ASSEMBLY FOR THE I-PK SERIES ONLY

This 6-legged frame has a head to foot center rail.

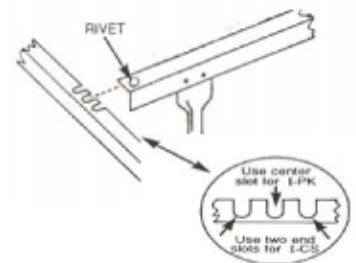
3. Assemble center end angle to center rail. Position middle slot in line with rivet on end of center rail, repeat for opposite end.



ASSEMBLY FOR THE I-CS SERIES ONLY

This 6-legged frame has a double head to foot center rail.

3. Assemble center end angle to center rail. Position the 2 end slots in line with rivets on end of center rail, repeat for opposite end.



4. KING SIZE ASSEMBLY

(1) Fit rivets on the center and angle into the key-hole slots on cross arms as shown (Slots 4, 6 & 7, 9).



(2) Insert locking button into exposed portion of key-hole slots 4 & 9 at both ends of the bed frame.

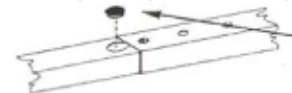


4. CAL-KING SIZE ASSEMBLY

(1) Fit rivets on the center and angle into the key-hole slots on cross arms as shown (Slots 3, 5 & 8, 10).



(2) Insert locking button into exposed portion of key-hole slots 3 & 10 at both ends of the bed frame.



4. QUEEN SIZE ASSEMBLY

(1) Fit rivets on the center and angle into the key-hole slots on cross arms as shown (Slots 1, 2 & 11, 12)



(2) Insert locking button into exposed portion of key-hole slots 1 & 12 at both ends of the bed frame.

